User:

Wednesday, 2/15/2006 1:26:20 PM

Linda Lacelle

Process Sheet

Customer Job Number : CU-DAR001 Dart Helicopters Services

Type

: 25826

Estimate Number

: 10173

P.O. Number

: NIA

: 2/15/2006 This Issue Prsht Rev.

: NC

: 24877

: NIM

S.O. No. : NIM

E COMMENT SE

: MACHINED PARTS

Part Number

Drawing Name

: D2537

Drawing Number

: D2537 REV A1

: BUSHING

: N/A **Project Number Drawing Revision**

Material **Due Date** :NIA : 2/28/2006

Qty:

50 Um:

Each

Written By

First Issue

Previous Run

Checked & Approved By

Comment

D 05.01.31

Material change on Step 2 KJ/JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

M304R500

0.500" 304 SS roundbar



Comment: Qty.: 0.1203 f(s)/Unit Total: 6.0165 f(s)

Material: AISI 304/316 Round Bar Ø0.500"(M304R.500)

Batch: M16353

(52")

0602/18

2.0

HARDINGE

HARDINGE CNC LATHE SMALL

Comment: HARDINGE CNC LATHE SMALL

1-Machine as per Folio FA273 MS colo 2/18

2-Deburrand Tumble No Occor 18 Debur

INSPECT PARTS AS THEY COME OFF MACHINE



PARTS AS THEY COME OFF MACHINE

MS

47

47

4.0

3.0

Comment: INSPEC QC8

SECOND CHECK





Comment: SECOND CHECK

PACKAGING RESOURCE #1

47

5.0

PACKAGING 1

Comment: PACKAGING RESOURCE #1.

Identify and Stock

Location: STYO

C 206102120



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			

Part No:	PAR #:	Fault Category:	NCR: Yes No	DQA:	Date: 06/00/6
			QA: N/C C	losed:	Date:

NCR: WORK ORDER NON-CONFORMANCE (NCR)										
		Description of NC		Corrective Action Section B		Verification	Approval	Annzoval		
DATE	STEP	Section A	Initial Action Description Sign & Chief Eng Chief Eng Date		Section C	Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

Date: Wednesday, 2/15/2006 1:26:20 PM User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 25826

Part Number: D2537

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

DC

DOCUMENT CONTROL







Comment: DOCUMENT CONTROL

Inspection Level 21 $\frac{\sqrt{7}}{\sqrt{7}}$

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES								
DATE	STEP	PROCEDURE CHANGE			Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector			
Part No):	PAR #: Fault Category:	NCR: Ye	s No DQ	Д А:	Date:	<u> </u>			

QA: N/C Closed: _____ Date: ____

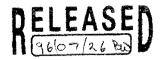
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DATE	STEP	Section A	Initial Action Description Sign & Chief Eng Date		Section C	Approval Chief Eng	Approval QC Inspector			
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NOTE: Date & initial all entries

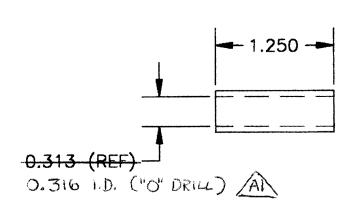




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ı	DATE		TITLE		SC/	N.E
	96:05:15	a	BUSHING		******	1:1
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MATERIAL: 304/316 SS 7/16 OD 0.063 WALL

OR 0.065 WALL

WE 99.07

	Dart	Aeros	pace	Ltd
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W/O:	,	WORK ORDER CHANGES											
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			·	-									

Part No:	PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
			QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
		Description of NC		Corrective Action Section B				Approval			
DATE	STEP	Section A			Sign & Date	Verification Section C	Approval Chief Eng	QC Inspector			
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NOTE: Date & initial all entries

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Drawing Dimension	Tolerance	- Actual e Dimension	Accept	Reject	Method of Inspection	Comments
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- 316	2.010	• 317	V			
7/16	±.010	.441	L-			
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Date:	06/02/18	Date:	06/02/10		ate:	
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